POWER TRANSMISSION BELTS
Helping Industry Work with Quality Power Transmission Belt Products!

HBD/Thermoid, Inc. manufactures a diverse range of power transmission belt products that can power virtually any type of drive application. Our belt product line offers customers a variety of configurations and constructions from fractional horsepower belts to large banded belts with Kevlar® cord reinforcement. From standard belt products to custom designed belts, HBD/Thermoid can offer you and your customers a wide selection of popular profiles and sizes. With our extensive manufacturing expertise and production capabilities, we are often able to manufacture special order and custom designed belts within relatively short lead times. Many of our belt products are produced for original equipment manufacturers in a wide range of industries. Shown on the following pages are photos and illustrations of the variety of belt styles available from HBD/Thermoid, Inc.

HBD/Thermoid, Inc. is a subsidiary of HBD Industries, Inc. HBD manufactures quality, application-engineered, custom-designed, and standard industrial products serving many diverse industries and markets. Products manufactured by HBD include: AC/DC/BLDC electric motors, aerospace precision components, budding strips, cemented tungsten carbide parts, closed die forgings, near-net shape forgings and precision-machined components for aerospace, orthopedic and surgical instrument applications, coated rubber fabrics, conveyor belting, drives, ducting, gear reducers, hose (automotive, aviation, hand-built, industrial, marine and petroleum), material handling products (metal separators/detectors and electromagnetic lifting equipment), power transmission V-belts, rubber bands, rubber roll coverings and ventilation equipment (fans/blowers). For complete details on HBD Industries, Inc., visit: www.hbdindustries.com.
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800/433-8208 • hdbelts@hbdelgin.com • www.hbdthermoid.com • www.hbdindustries.com
PRIME MOVER™

- Classical profile V-belt
- Premium-rated for heavy duty, industrial applications, this versatile belt can power nearly every drive in your plant.
- Oil and heat resistant
- Static conducting
- Smoother running Unicord branded belts in B section 120” – 200” and C section belts with tighter tolerances and reduced center distance variations
- Multicord construction standard for D and E sections
- Special order Kevlar® cord construction for difficult drives requiring extra strength and heavy shock loads.
- A and B section belts up to 100” are dual branded with the corresponding FHP size. Convert an ‘A’ section to a 4L by adding 2 and putting a zero at the end. (A60 → 4L620). Convert a ‘B’ section to a 5L by adding 3 and putting a zero at the end. (B060 → 5L630).

PRIME MOVER™ COGGED

- Classical profile, precision cogged belt
- Designed for uniform stress distribution
- Superior heat dissipation
- Greater flexibility
- Provides higher horsepower capacity for exceptional performance on smaller diameter sheaves.
- Aggressive, extra duty construction specifically designed to allow maximum wedging action in the sheaves.
- Built with tough polyester tensile members to resist fatigue and withstand shock loads. Cord and neoprene rubber are bonded to prevent separation and improve cord stability.
- Oil and heat resistant
- Static conducting

MAXIPOWER™

- Wedge profile belt
- Deep V design enables a smaller belt to carry a bigger load.
- Can operate at higher speeds, up to 6,500 feet per minute.
- Belt width is narrower, reducing sheave face width 30% to 50% compared with classical belt drives.
- Decreased sheave width places a lighter load on bearings, increasing bearing life.
- Oil and heat resistant
- Static conducting
- More economical and uses less space.
- Special order in a Kevlar® cord construction for difficult drives requiring extra strength.

MAXIPOWER™ COGGED

- Wedge profile, precision cogged belt
- Delivers maximum efficiency on smaller diameter sheaves, ideal for drives with restrictions on weight or sheave size.
- Maximum wedging action and reduced chance of slipping on sheaves as small as 2.2” in diameter
- Can facilitate speed ratios up to 13.65 on high speed motors.
- Narrow wedge, cogged raw edge construction distributes bending stress uniformly and provides excellent heat dissipation.
- Oil, ozone, and heat resistant
- Static conducting
**POWERPLUS™ MAXIBAND 5VK 8VK**
- Banded, Wedge profile belt with Kevlar® cord
- Designed for applications with high horsepower, high tension, and severe shock loads, such as dredge pumps, hammer mills, pile drivers, steel billet grinders, etc.
- Delivers up to 50% more horsepower than ordinary belts.
- Super tough Kevlar® cords with maximum internal adhesion have significantly more heat resistance and far less stretch than other cords.
- Premium chloroprene rubber cushion section resists heat, oil, compression, and fatigue, keeping the belt flexing smoothly.
- Cover is made of a rugged woven 2-ply material, specially processed for maximum adhesion and protection against abrasion.
- Oil and heat resistant
- Static conducting*

**PRIME MOVER™ BANDED B C D**
- Banded, Classical profile belt
- Unitized set of premium constructed belts
- Individual V spacing permits operation in MPTA standard groove belt sheaves.
- Design prevents belt whip and turnover under pulsating and heavy shock loads.
- Prime Mover Banded belts in B and C cross sections up to 200” I.C. are Unicord® construction, designed for flexibility over small diameter pulleys and for higher speeds with short distances between pulleys.
- Prime Mover Banded belts in B and C cross sections over 200” and all D section banded belts are Multicord construction, ideal for longer center distances.
- Oil and heat resistant
- Static conducting*

**PRIME MOVER™ COGGED BANDED BX**
- Banded, Classical Cogged Profile belt
- Contact Customer Service for Prime Mover Cogged Banded belt sizes available by special order.

**MAXIPOWER™ BANDED 3V 5V 8V**
- Banded, Wedge profile belt
- Unitized set of premium constructed belts
- Individual V spacing permits operation in MPTA standard groove belt sheaves.
- Design prevents belt whip and turnover in difficult applications under lateral vibration and heavy shock loads.
- Oil and heat resistant
- Static conducting*

**MAXIPOWER™ COGGED BANDED 3VX 5VX**
- Banded, Wedge Cogged profile belt
- Maxipower Cogged Banded belts are cut from a vulcanized sleeve into a unitized belt set.
- Individual V spacing permits operation in MPTA standard groove 3V and 5V sheaves.
- Engineered for difficult applications where small sheaves, lateral vibration, and heavy shocks often cause belts to whip or turnover.
- Can be used on sheaves as small as 2.2” in diameter. The unique notched construction distributes bending stress uniformly.
- Superior heat dissipation
- Oil resistant
- Static conducting*
DOUBLE V AA BB CC
- Dual sided Classical profile belt
- Drives a number of shafts in opposite directions from a single power source
- Either side of the belt can be used as the driving surface.
- The effective pitch circumference of a Double V belt is equal to the circumference of a Prime Mover belt; for example the pitch circumference of a BB097 equals the outside circumference of a B097.
- Oil and heat resistant
- Static conducting

FHP 3L 4L 5L
- Fractional Horsepower profile belt
- Provides efficient, quiet operation on equipment with light duty motors of less than one horsepower.
- Designed with polyester tensile members for a long service life.
- Oil and heat resistant
- Static conducting

METRIFLEX XPZ XPA XPB SPZ SPA SPB SPC
- Metric profile belt
- Made to strict European tolerances and specifications to assure a highly accurate fit for metric drives.
- The XPZ, XPA, and XPB cross-sections are cogged raw edge construction
- The SPZ, SPA, SPB, and SPC are wrapped construction.
- Sizes are in millimeters

Contact HBD/Thermoid for availability by size.

MULTI RIBBED H J K L M
- An endless belt with a series of parallel V ribs lengthwise around the inside circumference and the strength of the uninterrupted cord member
- Combines the best properties of flat belts and V-belts in a single rubber belt.
- Needs no spacing between sheave grooves so drives can be smaller and narrower.
- Less load is placed on bearings.
- Back side idlers work more efficiently on the belt’s wide, flat back.
- The ‘J’ section is designed for quiet, vibration free operation on light duty drives with small diameter sheaves and short center distances - for drives up to 15hp where FHP or A section V-belts are used.
- The ‘K’ section is commonly used on automotive drives.
- The ‘L’ section is suited to 5hp to 50hp where A, B, and C section V-belts are used.
- The ‘M’ section is used for 25hp up to huge 1700hp drives where C, D or E section V-belts are used.
V-LINK BELTING O A B
- Ideal for drives requiring a nonstandard size endless belt and for emergency use.
- Cut to the required length and install in minutes without dismantling a drive.
- The pre-stretched belting minimizes adjustments and produces a perfect non-slip wedging action in the pulley grooves.
- Operates vibration-free at top rated speeds and will run in either direction without jamming.
- Available in Prime Mover cross sections A, B, and O
- Available in Accu-Link or NU-T Link

Measure from the first end rivet to the rivet closest to the desired length as shown in the sketch.

NOVEX 5M 7M 11M
- A urethane, 60° profile belt
- Specially designed to run over small sheave diameters at high speed ratios.
- Features a ribbed top for traverse rigidity without increasing bending stresses at short center distances
- Runs cool for a longer belt life.
- Material compounds have a high degree of friction which allows the use of a 60° belt angle and provides better support of the tension member.
- Sizes are in millimeters.

OPEN END BELTING A B C
- Open End Belting contains concentric layers of heavy, cross woven duck in which the metal fastener can be anchored firmly to form into a belt.
- Similar to Prime Mover belts in cross-sectional shape
- Ideal for drives that are not easily accessible to install traditional endless belts.
- Cut to the required length and join the ends with the metal fastener.

POWERPLUS® 3H 4H 5H
- Belt profile is an extra duty FHP belt with aramid cord.
- PowerPlus® features a dry, clutching cover, wrapped belt with Kevlar® cord.
- Specifically designed for high power, compact drives.
- Transmits a minimum of 15% more horsepower than standard belts and withstands severe shock loads to provide a generally longer service.
- Withstands the rigors of tough, frequent use in lawn and garden equipment, home workshop equipment, and hobby center power tools.
- Oil and heat resistant
- Convert a Prime Mover ‘A’ section belt to a ‘4H’ PowerPlus® belt when appropriate by the adding 2 and putting a zero at the end (A60→4H620).
- Convert a ‘B’ section to a ‘5H’ by adding 3 and putting a zero at the end (B60→5H630).

VARIABLE SPEED V
- A cut edge, cogged molded construction belt
- Designed for use on variable speed control drives.
- Operates at low noise levels and are vibration-free.
- Suitable on spring loaded variable pulleys, dual variable pulleys, and countershaft dual variable pulleys
- Oil and heat resistant
- Sizes are based on the pulley groove dimensions and the pitch length of the belt.

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- A urethane, 60° profile belt
- Specially designed to run over small sheave diameters at high speed ratios.
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- Withstands the rigors of tough, frequent use in lawn and garden equipment, home workshop equipment, and hobby center power tools.
- Oil and heat resistant
- Convert a Prime Mover ‘A’ section belt to a ‘4H’ PowerPlus® belt when appropriate by the adding 2 and putting a zero at the end (A60→4H620).
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- Suitable on spring loaded variable pulleys, dual variable pulleys, and countershaft dual variable pulleys
- Oil and heat resistant
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Thermoid Select V-Belts

S…Select Better Quality-Made Belts
E…Excellent Performance from Every Belt Style
L…Longer Service Than Comparable Imports
E…Easy To Order
C…Competitive Prices
T…Timely Delivery…Where and When You Need Them

When you choose any Thermoid Select™ belt, you’ve made a smart choice. All of our Select belt products have been designed and built to provide solid, long-term performance under most service conditions.

With a wide range of Thermoid Select belt products to choose from, you can be sure there’s a belt size to meet your specific need. Thermoid Select offers six of the most popular belt styles including: Classical, Classical Cogged, Wedge, Wedge Cogged, Classical Banded, and Wedge Banded. Every belt in each profile has been designed and built to provide outstanding performance and long-term service. Competitively priced, Thermoid Select belts are built tough to withstand shock and reduce fatigue.

HBD/Thermoid, Inc. has a long and established history of producing quality belt products. Using our years of belt manufacturing, technical and design know-how, along with our production expertise, HBD/Thermoid, Inc. has teamed up with an overseas manufacturing licensee to produce the Thermoid Select belt line. Thermoid Select belts are quality-made, built to meet our specifications and give excellent service. At the same time, Thermoid Select belts are available to you and your customers at a very competitive price when compared to other imported belts. With Thermoid Select, you can have excellent, quality-made belts that provide solid performance at a price that you will like.

**CLASSICAL A B C D**
- Classical profile V-belt
- Highly-rated for heavy duty, industrial applications, this versatile belt can power nearly every drive in your plant.
- Produced to tight tolerances, ensuring match-ability.
- Oil and heat resistant
- Static conducting*

* For an explanation of static conductivity and conditions, refer to Thermoid Belt Installation and Maintenance Catalog.
CLASSICAL COGGED

- Classical profile, precision cogged belt
- Designed for uniform stress distribution.
- Superior heat dissipation
- Oil and heat resistant
- Greater flexibility
- Provides higher horsepower capacity for exceptional performance on smaller diameter sheaves.
- Aggressive construction specifically designed to allow maximum wedging action in the sheaves.
- Built with tough polyester tensile members to resist fatigue and withstand shock loads. Cord and rubber are bonded to prevent separation and improve cord stability.
- Oil and heat resistant
- Static conducting*

WEDGE

- Wedge profile belt
- Deep V design enables a smaller belt to carry a bigger load.
- Can operate at higher speeds, up to 6,500 feet per minute.
- Belt width is narrower, reducing sheave face width 30% to 50% compared with classical belt drives.
- Decreased sheave width places a lighter load on bearings, increasing bearing life.
- Oil and heat resistant
- Static conducting*

WEDGE COGGED

- Wedge profile, precision cogged belt
- Delivers maximum efficiency on smaller diameter sheaves, ideal for drives with restrictions on weight or sheave size.
- Maximum wedging action reduces slippage and provides higher horsepower on smaller sheaves -- as small as 2.2” in diameter.
- Can facilitate higher speed ratios on motors for increased energy efficiency.
- Tensile member engineered to resist fatigue and shock loads.
- Reinforcement layers on both sides of the cord help improve its stability.
- Narrow wedge, notched construction distributes bending stress uniformly.
- Oil and ozone resistant with excellent heat dissipation
- Static conducting*

CLASSICAL BANDED

- Banded, Classical profile belt
- Unitized set of premium constructed belts
- Individual V spacing permits operation in MPTA standard groove belt sheaves.
- Design prevents belt whip and turnover under pulsating and heavy shock loads.
- Oil and heat resistant
- Static conducting

WEDGE BANDED

- Banded, Wedge profile belt
- Unitized set of premium constructed belts
- Individual V spacing permits operation in MPTA standard groove belt sheaves.
- Design prevents belt whip and turnover in difficult applications under lateral vibration and heavy shock loads.
- Oil and heat resistant
- Static conducting*
TIMING BELTS

GRIP-TITE TIMING

- Trapezoidal timing belt profile
- Designed for applications requiring timing and synchronization.
- Eliminates the need for lubrication that is required on timing chains or gears.
- Precision molded, trapezoidal shaped teeth engage the mating axial grooves on pulleys, entering and leaving the grooves in a smooth, rolling manner with negligible friction.
- Reduced tension requirements and less friction mean reduced load on bearings
- Versatile in application and speed ranges with a high horsepower-to-weight ratio
- Load capacities on timing belt drives range from fractional to 600+ horsepower
- Torque loads range from inch-ounces to thousands of foot-pounds
- Ideal for applications with limited space by permitting the use of small pulleys, short center distances, narrow belts and high capacity

GRIP-TITE DUAL TIMING

- Dual sided trapezoidal belts can be special ordered in XL, L, and H sizes.

Timing belts are identified by their pitch length, which is the distance from one tooth center to the next center, measured at the pitch line of the tension member. Pitch also designates the overall belt construction, including the number and diameter of the tension member, the thickness and type of the facing material, and the rubber compounds used.

GRIP-TITE CURVILINEAR TIMING

- Synchronous, rubber belt profile
- Offers the advantages of a synchronous rubber belt for a multitude of applications previously served by roller chain and gear drives.
- Suitable for an extremely wide range of speeds and load capacities
- The curvilinear profile of the belt tooth improves power capacity and shear stress resistance.
- Reduces tooth jump.
- Grip-Tite Curvilinear belts run in both HTD® and RPP® sheaves.
- Oil, heat, and ozone resistant
- Static conducting*

GRIP-TITE DUAL CURVILINEAR

- Dual sided curvilinear belts can be special ordered in 8M and 14M profiles.

GRIP-TITE CURVILINEAR HT

- Synchronous, rubber belt profile
- Grip-Tite Curvilinear HT belts are designed for low and high speed drives with high load capacity that do not experience heavy shocks.
- They can produce twice the power transmission of a standard curvilinear timing belt and allow for more compact drive design.
- Grip-Tite Curvilinear HT belts run in both HTD® and RPP® sheaves.
- Oil, heat, and ozone resistant
- Static conducting*
# Trade Name Cross Reference Chart

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* For an explanation of static conductivity and conditions, refer to Thermoid Belt Installation and Maintenance Catalog.
Industrial Distribution Association

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